

5/41

10.6

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>24353</b>
<b>Description: Support</b>	<b>Part Number:</b>	<b>D3063-1</b>
<b>Drawing: D3063 Rev. A</b>	<b>Qty:</b>	<b>80</b>
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	PF	05.09.26	80
2	MV	Cut blanks 4.000" x 2.500" x 0.625" thick Material 6061-T6 (QQ-A-200/8 or QQ-A-225/8 or QQ-A-250/11) (M6061T6B0.625x2.500 or M6061T6S.625) Batch: M5915	EP	05/10/20	80
3	MV	Machine per folio FA175 and Dwg D3063	END	05.11.02	80
4	QC2	Inspect parts as they come off the CNC machine	SA	05.11.02	80
5	MV	Deburr & Tumble-	SA	05.11.02	80
6	QC5 & 8	Inspect work to Step 5	BG	05.11.02	80
7	WA	Identify and stock	CL	05/11/03	80
8	AC	Cost / Part 7.40	SUC	05.11.04	80
9	DC	Close W/O 7.01 Inspect level 21	Q	05/11/04	80

Rev	Date	Change	Revised By	Approved
A	01.12.13	New Issue	EC	
B	02.01.03	Now machined on HAAS	SM	
C	02.10.04	Re-format; Blank size change	KJ RF	9/

**RELEASED**  
02/10/21 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:   9   Date: 05/11/04

NOTE: Date & initial all entries

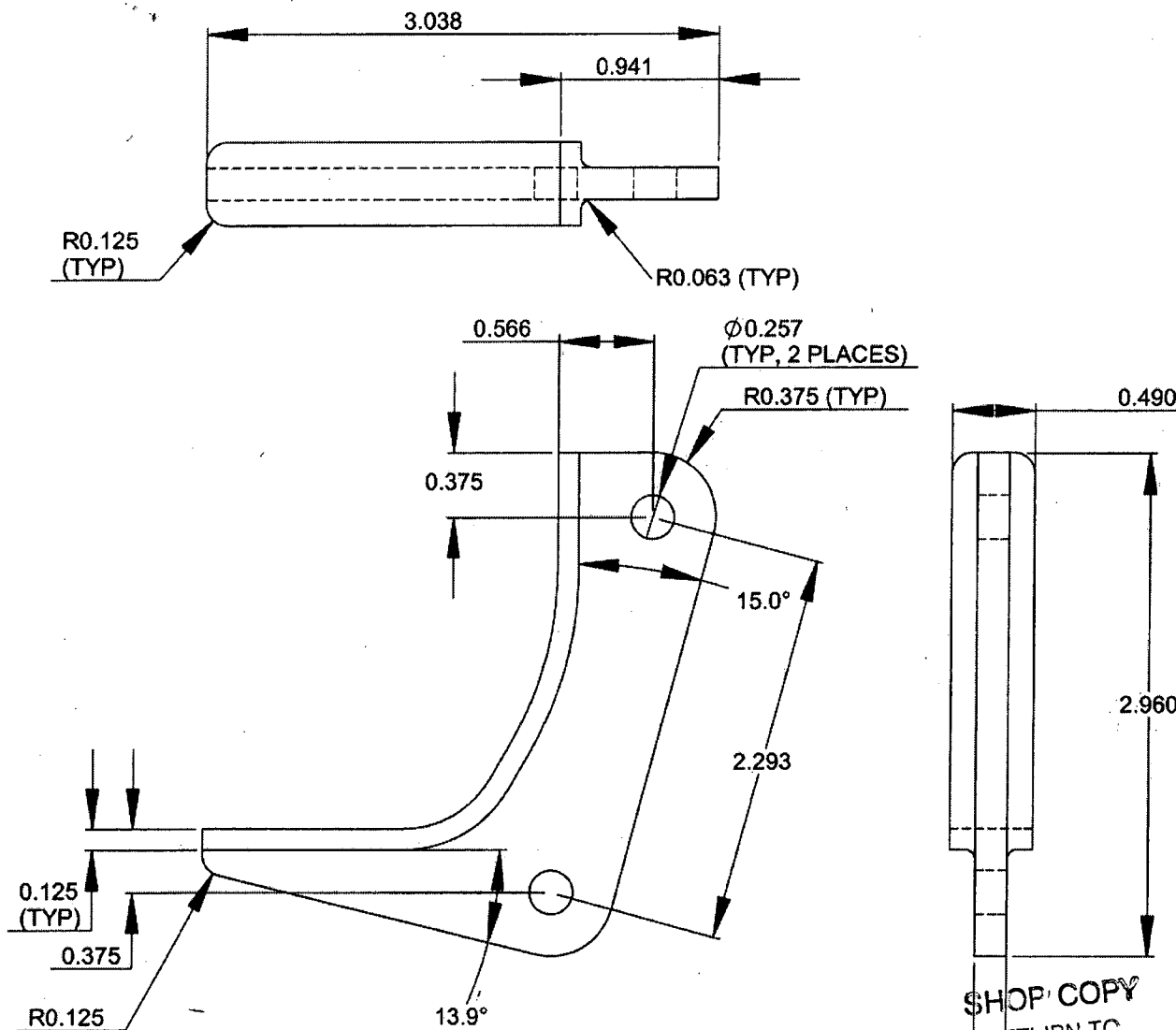
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. <b>D3063</b>	REV. A SHEET 1 OF 1
DATE <b>02.09.10</b>		TITLE <b>SUPPORT</b>	SCALE 1:1
A	02.09.10	NEW ISSUE	

RELEASED  
02.09.20



**D3063-1 SUPPORT**

- 1) MACHINE PER DWG FILE "D3063-1.SLDPRJT"
- 2) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8 OR QQ-A-250/11)  
(REF DART SPEC M6061T6B OR M6061T6S)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
ENGINEER 0188  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 24353

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 26, 2005  
10:48 am

Work Order No : 0024353  
Project Name : D3063-1  
Project For : WK541  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3063-1  
Description : Support  
Manufactured : Yes  
Amount Req'd : 80  
Amount Done : 0  
Start Date : 09-26-05  
Est Finish Date : 10-05-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00